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**Exam** : **MB6-884**

**Title** : Microsoft Dynamics AX  
2012 Lean Manufacturing

**Version** : DEMO

1.Which cost is used to estimate the cost contribution of a subcontracted activity in Microsoft Dynamics AX 2012 Lean manufacturing?

- A. zero cost
- B. the standard cost of the service product used to purchase the subcontracted service
- C. the last cost of the service product used to purchase the subcontracted service
- D. the amount from the purchase agreement line used to purchase the subcontracted service

**Answer: B**

Reference:

Microsoft Dynamics AX 2012, Lean Manufacturing: Production flows and activities, White Paper, April 2011, p 45.

2.You need to assign service terms to a production flow activity in Microsoft Dynamics AX 2012.

What must you do first?

- A. Attach at least one vendor resource to the production flow.
- B. Attach a resource group containing at least one vendor resource to the production flow.
- C. Attach at least one vendor resource to the production flow activity.
- D. Attach a resource group containing at least one vendor resource to the production flow activity.

**Answer: B**

Reference:

<http://dynamicscare.com/blog/index.php/activity-based-subcontracting/>

<http://technet.microsoft.com/en-us/library/hh208503.aspx>

3.You are configuring a subcontracting activity on a Lean production flow in Microsoft Dynamics AX 2012.

Which inventory model is required for a product that is used to purchase the subcontracting activity?

- A. standard cost
- B. FIFO
- C. Weighted avg.
- D. LIFO

**Answer: B**

Reference:

Microsoft Dynamics AX 2012, Lean Manufacturing: Production flows and activities, White Paper, April 2011, p 45.

4.What is created from a purchase agreement to signal demand for a product or service provided by a subcontractor in Microsoft Dynamics AX 2012?

- A. manufacturing Kanban
- B. sales order
- C. event Kanban
- D. release order

**Answer: A**

Reference:

Microsoft Dynamics AX 2012, Lean Manufacturing: Production flows and activities, White Paper, April 2011, p 44.

5.You are posting a purchase receipt for a subcontracted service as part of a Lean production flow in Microsoft Dynamics AX 2012. To which ledger accounts does the transaction post?

- A. Liability and Raw Material Inventory
- B. Liability and Work In Process (WIP)
- C. Raw Material Inventory and Work In Process (WIP)
- D. Raw Material Inventory and Variance

**Answer: B**

Reference: <http://dynamicscare.com/blog/index.php/activity-based-subcontracting/>

6.Which setting is optional for a production flow?

- A. financial dimension
- B. legal entity
- C. production group
- D. description

**Answer: A**

Reference:

Microsoft Dynamics AX 2012, Lean Manufacturing: Production flows and activities, White Paper, April 2011, p 10.

7.In Microsoft Dynamics AX 2012, what does a process activity do?

- A. Configure a schedule for consuming material from a specific warehouse.
- B. Move materials from a work cell to a supermarket.
- C. Move materials from inventory to Work in Process (WIP).
- D. Convert materials into products.

**Answer: D**

Reference:

<http://blogs.msdn.com/b/axinthefield/archive/2012/03/25/lean-manufacturing-in-dynamics-ax-2012.aspx>

8.Which of the following are Lean manufacturing-related inventory transaction types in Microsoft Dynamics AX 2012? (Each answer presents a complete solution. Choose three.)

- A. Kanban process job
- B. Kanban job consumption
- C. Kanban emptied
- D. Kanban process card issue
- E. Kanban card consumption

**Answer: A, C, D**

9.In which Microsoft Dynamics AX 2012 element do you specify the Work in Process (WIP) accounts for a production flow?

- A. Kanban quantity calculation policy
- B. Kanban rule
- C. production group
- D. default production flow

**Answer: C**

Reference:

<http://msdn.microsoft.com/en-us/subscriptions/aa548500.aspx>

10. You are setting up a production flow in Microsoft Dynamics AX 2012. You assign two production flow versions to the production flow. You need to activate both versions of the production flow.

What must be true so that you can successfully activate both versions?

- A. The periods between the effective date and the expiration date in the two versions do not overlap.
- B. One version has both the effective date and the expiration date defined, and the other version has a value defined for the expiration date, but no value defined for the effective date.
- C. The periods between the effective date and the expiration date in the two versions overlap, but the Period for actual cycle time (days) values are different.
- D. The periods between the effective date and the expiration date in the two versions overlap, but the Maximum takt time values are different.

**Answer:** A

Reference:

[http://technet.microsoft.com/en-us/library/hh527161.aspx#Activate\\_the\\_production\\_flow\\_version](http://technet.microsoft.com/en-us/library/hh527161.aspx#Activate_the_production_flow_version)